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Picklist Processing

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Picklist Processing

Pick list processing consists of two options for processing inventory. "Review/Release/Print Picklist" will evaluate inventory needs based on open order requirements; which has not been assigned a pick ticket number. "Pick Reporting" is the option to record the moving of inventory from a storage row/bin to the consumption center. During billing the inventory is then (consumed) reported as being removed from inventory. "Pick Reporting" is recommended if your company information indicates that you are reporting inventory picks "Explicit" verses "Implicit". (See Company Information for additional details).

Review/Release/Print Picklist

The main option window allows the ability to limit or expand the scope of your processing inquiry. Options include a number of selections, which can be used to limit the records you wish to process. Additionally you may wish to clear items marked for hold during previous processes, include (expected) on order quantity in calculations or include all sites in the calculations.

Type Print Beprint				
Oriopink	Pick	: liist #	0	
Selections	All I	Select	Bange	
Order #	•	0	O	1
Program #	0	0	0	
Due date	0	0	0	Clear previously held items
Item#/Sub#	0	0	0	Include on order in calculations
Item cust #	0	0	0	Include all sites in calculations
From site	0	0	0	
To site	0	0	0	
Order type	0	0	0	

Once the selection are complete press "Ok" to continue the process. At this point the inventory detail records are evaluated based on each item's unique setup characteristics.

Item #	Sub #	Cust #	Due date	Drder #	S.,]	Qty ord	On hand	From row	From bin	Torow	Te
APCHK	1 1 1 1 1 1	10100	03/16/09	208	FF	500	-500	LAY	DDW/N	SHIP	AB
7 INV		10100	03/16/09	210	FF	500	-500	LAY	DDWN	SHIP	AB
7 PO		70200	03/16/09	209	FF	1000	-1000				
7 PO		70200	03/16/09	209	FF	1000	1000	LAY	D DWN	SHIP	AF
icm sile To si	e	P3 # [Lot #	III On	hand	Alloc	Aval	On order	Duein		E
/HSE WHSI		-99			0	500	-500	1000	03/16/09		
n desc Accour	iis Payable Cl	neck						Program #	CBE-OUT		
hand	0 AI	oc	500	Avail [-500 Dn ar	der	1000	Due in	03/16/09	
OK to release Will create short Modified	age 🖉) Manua) System	l hoid hoid		\$ 0	Credit hold Incomplete					

Several factors are used to determine which location, row and bin will be selected. The first check is to see if the order entry operator entered a specific location, row and bin record during order entry processing. The sequence number, that has been assigned, is based on item maintenance and is reviewed and compared to the inventory needs as displayed in the list view. In some cases due to shortages the row and bin selected may default (based on company information) to either the default laydown or the first sequence bin record in item maintenance.

Records that display a "green" icon have determined that inventory levels are sufficient and no additional warnings are required. You may optionally edit a record and manually change the "From location", "Row", "Bin", "To location", "Row" or "Bin" if needed. Changes made will be reflected against the order once the pick list process is complete and pick ticket has been printed.

Information will include the item, sub, customer #, due date (expected ship date), order #, source of order (FF = Fulfillment, OE = Order Entry or OP = inventory purchase order), qty ordered and remaining balance for this specific site detail record. This is followed by the manually entered or recommended selections as to what row and bin the inventory should be picked from and in most cases will route the inventory to the default shipping row/bin record that was entered on the location master record.

To explain the selection process the following item master location display will show the first item in the listview. This item has been assigned three possible storage locations. They are sequenced from 1 - 3.

Loca WHS	ition E	D	On hand 1212	Allocated 0	Available 1212	On order 0	Duein //	PO # 0	
🕷 Pr	imary location	n site	Description	Usage Detail	Item det	ail Cotocoui	Change primary	Vie	ew sites
AY	DOWN	Seq #	Beginning bal	ance		Storage		Assign N	
41	B3	2	Aisle 1, Bin 3			Storage		N	
45	B8	3	Aisle 5 Bin 8			Storage		N	
		_							

The results of editing or placing records on hold, in "Review and Release", will be shown with different icons. In some cases, such as hold, you will be required to recalculate which will re-evaluate the new inventory requirements and start re-applying inventory based on these changes.

ltem #	Sub #	Eust #	Due date	Order #	S.	Qty ord	On hand	From row	From bin	To row	Τt
APCHK		10100	03/16/09	208	FF	500	-500	LAY	DOWN	SHIP	AF
7 INV		10100	03/16/09	210	FF	500	-500	LAY	DOWN	SHIP	AF
7 P0		70200	03/16/09	209	FF	1000	-1000				
✓ P0		70200	03/16/09	209	FF	1000	-1000	LAY	DOWN	SHIP	AF
From site 🛛 To site	e []	P0 #	Lot #) On	hand	Alloc	Avail	On order	Duein		
WHSE WHSE		-99			U	500	-500	1000	03/15/09		
m desc Accounts	: Payable Ch	ieck						Program #	CBE-OUT		
n hand	0 All	00 🗌	500	Avail		-500 On ord	er 🗌	1000	Duein	03/16/09	
OK to release) Manua	l hold		\$	Credit hold					
) vill worte deate		Custom	hold		0	Incomplete					
will create shorta	ye 💋	System	molu			moompiete					
Modfied											
Mouneu											

Possible reasons for placing record(s) on hold would include orders that may wish to process later or by placing one order on hold may remove shortage icons on other more critical orders and allow the inventory to be assigned to those orders first.

Recalc will only be active if required. Once recalc has been selected you may continue with other editing or select "Ok" to continue the process and print the pick ticket.

Once you have selected "Ok" a print option window will be displayed that allows the operator to select the sort by selection. To expedite picking you may want to sort by "Form row/bin". If multiple locations are to be affected a separate pick ticket will be created with the respective row/bins to be affected.

ltem #	Sub #	Cust #	Due date	Order # S.	Qty ord	On hand	From row	From bin	Torow	Te
AFCHK INV		10100	03/16/09 03/16/09	208 FF 210 FF	500 500	1500 2500	A1	43 82	SHIP	AR AR
			Picklist So	rt Options			0			
From site To s	ite	PO	Sort by	in t	Picklist to O Cons O Detai	ype olidated iled	n order	Due in		>
/HSE WHS midesc Accou	iE nts Payable Cł	ieck	U Torow/bin				1000 ogram ‡	03/16/09		
locatons hand	2000 All	oc		-	OK	Farcel	1000	Duein	03/16/09	
OK to release	•		bold		Incomplete	Cancor				
Modified		Jyster	r ibid	U	ncomplete					
				Dataset	TRAFES		PA TAN	Develo	01	

A preview of the report will display and can be printed with the print toolbar option. Each item will be listed and will include warehouse information including the row and bin to pick the inventory from and where to route the inventory (in our example the "SHIP AREA" per our location master default). An expected shortage flag will print as notification that there is insufficient inventory available to complete the pick. A manual input area is available for the employee to record results of picking or as signal that the specified row/bin is empty. The "Pack" and "Cartons" columns will only print for "ProfitMaker/Forms" package.

Waterloo Forms Company Inventory Pick List - Ticket # 174 Date: 01/03/17 Sorted By Item # and Sub # Time: 09:32:54 Sorted By Item # and Sub #										Pa	ge: 1 er: BP	
Due date	Order # Item number	Sub #	Description	From lo	oc	To loc	Quantity	Short	Picked	Empty	Pack	Cartons
10/03/16	570 11CHECKJG		CHECK FORM	WHSE 1	2	WHSE SHIP	1000 AREA	N			1000	1.00
07/17/15	534 AP-ASMG-P		Medical Glass W/Lid 16 oz Container	WHSE 2	1	WHSE SHIP	1 AREA	Ν			1	1.00
11/27/15	562 CHKREQ		A/P Check Req-Centrl City 3 Ply Form - Cut Sheet	WHSE LAY	D	WHSE OWN SHIP	1000 AREA	Ν			100	10.00

The use of the "empty flag" can be used to locate discrepancy between the warehouse and the inventory as indicated on the computer. The report "Location Bins Discrepancy" report shows records the computer indicates inventory exists, but the row/bin has received an "empty flag" as part of general processes. Additionally, it will show records the computer indicates no inventory, but the row/bin has NOT received an "empty flag" setting.

The effect of printing the pick ticket will affect several displays and reports in the system. The item master will show this effect when reviewing allocations and location details. The location display (Activity tab,

allocation button) will include a release status and the pick number created. In the example we can see that two records have been "Released" as indicated by the status of "R" and the records were created against pick ticket. The first record is the result of placing a "Hold" on the record; which show a status of "S" which means the process was suspended.

Allocatio	ons Fo	r Site WHSE									0
From site	SL	Item #	Sub #	Src	P0/0rder #	Ship/Due	Qly ord	Qty avail	Picklist #	Acet#	Nam
WHSE	В	APCHK		FF	208	03/16/09	500	1500	102	70200	CBE (
WHSE		APCHK		ST	205	03/16/09	1000	2500	0	93980	
											_
<											>
						Total allocatio	one:	500			
						Total on order	· -	1000			
								1000			
										Clo	æ

From the location tab window we can now display the item/site detail records; which now indicate that the inventory has been reserved against a specific detail record. If this record would go through the process again only the balance of the on hand less reserve will be used to determine if there is enough inventory to be released for new orders that were entered for this item.

Bin Detail Loo	kup -Site WH	SE				
Row/Center	Bin	P.D. # Lot #	Pack	On hand	Reserved	
1	A3	-99 IA03121425XX	1000	2000	500	
	- Ca	1				
					OK	Cancel

The location master window also contains an allocation and item/site detail record display option. In reviewing order #324 the effect of assigning and printing the pick ticket can be seen when editing the line item and select the "Edit locations" button and edit a record to see complete details.

									·
Received	P0 #	Quantity	* Unit cost	+ Fri & oth	/ Per	= Extension	TP	Lot #	Actual Qty
03/12/09	-99	2000	82.5000	0.0000	1000	165.0000	e e	IAU3121425K%	2000
1.00 1.00			1.0		in		No. 11		
Cuty 📔	2000				Distributor I	Only	~	-	
tual Otv	2000				6		- 10 C	History	Close

When the pick ticket was created the line item detail records are updated to indicate what inventory detail record is being affected and a item history record "PK" is created that shows that the pick list was created. As the process continues, changes or recording of the pick qty. will update records in real-time.

The "Inventory Allocations Report" will also print or display information related to the creation of the pick ticket.

Pick Reporting

The option window for pick reporting allows the operator to select the pick ticket number that will be processed. The main function of pick reporting is to move the inventory from storage to a consumption center (work in process- WIP). This is done by updating inventory based on what the warehouse has reported as being picked and where the routing of inventory was performed. This is also referred to as "Explicit" reporting. The alternative is referred to as "Implicit" reporting and the updating is performed as part of billing the order. For "Explicit" reporting this becomes a confirmation step and modifications need to be reported for exceptions only.

	Pic	k list #	0	Q		
Selections				_		
	All	Select	Range			
Order #	0	0	0			
Program #	0	0	0			
Due date	0	0	0			
ltem#/Sub#	0	0	0			
Item cust #	0	0	0			
From site	0	0	0			
To site	0	0	0			
Order type	0	0	0			
ck date 03/	/12/09] 📷 🛛 Pi	cked by	 		
Show uppicked	litems only					

You may select to limit the scope of record to be updated. Once selections are complete. Select "Ok" to continue.

The display of records will appear in the same manner as "Review/Release/Print Picklist" processing. Records that may be short are flagged with a warning icon. The printed pick ticket will be used to see if any additional modifications are needed. In our example the warning icon does indeed confirm that inventory does not exist in sufficient quantities to allow pick reporting. These records will be unselected for updating which will change their icons from yellow to red. This does NOT remove the allocations, just indicates that the reservation of inventory will remain against the laydown row/bin. If the result of the pick leaves the row/bin record empty update the flag appropriately.

11	02 208		Sub #	Cust #	Qty pick	Qty BO	From row	From bin	To row	Tobin
1		APCHK		10100	500	0	1	A3	SHIP	AREA
	02 210	INV		10100	500	0	A1	B2	SHIP	AREA
rom site	To site	PO#[L	ot #	un ha	nd [Alloc	Avail Or	n order Du	ein	
/HSE	WHSE	-99 IA	03121425XX	2	000	500	1500	1000 03/1	6/09	
m desc locations -	Accounts Paya	ble Check	500 A	vail	1500	0n order	Pro	ogram # CB	E-OUT	6/09

By leaving the reserve quantity against laydown you may at receiving inventory apply incoming receipts for items that are short and have been reserved against laydown to these records and record the pick. The balance is then stored into a storage row/bin. A sample of the receiving window is shown applying a receipt to an order and storing the balance to the bulk location.



Once all modifications are complete.

Select "Process" to update inventory. The item master will now show the result of "Pick Reporting" by updating work-in-process and reducing the storeroom quantity. This now indicates that the inventory was picked (moved) from storage to a consumption center.

Comp Desc	NVOICE		Location	WHSE	Category Inv G/L#	REL
L/F qty [Std cost [8000 Actual value 65.0000	\$ 510.00	Minimum Maximum	0	Last counted Last purchase Last activity Date created	/ / 03/12/09 RC 03/12/09 / /
Dist on hand Wk in proc Storeroom Prod alloc Ordr alloc Available	8000 Client on hand 0 Backord 0 On ord 3500 Due in 4500 Av / Al	0 0 / / 4500	► Be Be Sh Pr Ad Ba	egin inv eceived nipped od usage fjusted alance	Period MTD 0 0 5000 5000 0 0 3000 3000 8000 8000	YTD 0 5000 0 3000 8000
Inventory	Inventory history	Allocations	On	order	Backorders	Sales matrix

The other affect to the item master is that the location item/site detail records will show the quantities being moved from the storage row/bin to the consumption center.

	UIII	F.U. #	LOCH	Fack	Un hand	Heserved	
A1	B2	-99	14 001 01 400 44	1000	0	500	
AI	B2 DOWN	-99	IAU3121426XX	1000	5000	3000	
5	DOWN	20001	000012100174	1000	5000		
1							
1							
1							
1							
1							
1.			3	<u>s</u> l sl	9		

As inventory is moved in and out of various row/bin records; a history record will reference each move. To view these records you may select to "Edit/View site" and then access the "Bin detail" button. This will show currently assigned locations that contain on hand or reserve quantities. Select the record you wish to see more details and then select the "On hand history" button. All records that affected this specific item/site detail record will be displayed. The first two records show the results of "Pick Reporting." Inventory has been moved from the standard storage center "LAY/DOWN" to the consumption center "SHIP / AREA". Inventory will remain in this consumption center until the order is billed.

	Viewin	ng Item Mast	er For INV -	Cust # 101	00 - II	NVOICE						8
144	🗈 L	ocations For	INV Cust #	10100 - IN	VOICE							<u>_</u>
			Bin C	etail for Si	te - W	HSE				®		
		Warehouse	Movement F	or Site WH	SE Ro	w A1 Bin B2	2					8
		Trx date	Trx qty	Order #	Cd	P0 #	Lot #	From site	From row	From	To site	
		03/12/09 03/12/09	3000 5000	0	S SR	-99 20001	IA03121426XX 0903121507XX	WHSE	LAY	DOWN	WHSE	_i
												5
											Class	
							FU #	Ulder		-eiiou	Close	
					w arci	iouse movem	on on	and history	Cios			
										View	Clo	ose
	Copy Fro	im Ad	ld	View	E	dit	Delete	Save	Cancel	Re	port	Close

Once the order has been billed the same window will show the following records. The item/site detail record displays a reduction of the on hand. A new transaction "IM" will record the shipment of the item and removal from on hand. Other affects include the removal of a quantity on hand, WIP, and available.

Comp Desc	INVOICE	CE			Category Inv G/L#	REL	
./F qty Std cost	5000 Actual value	\$ 315.00	Minimum Maximum	0	Last counted Last purchase Last activity Date created	/ / 03/12/09 SH 03/12/09 / /	
Dist on hand Wk in proc Storeroom Prod alloc Drdr alloc Available	5000 Client on hand 0 Backord 0 0 n ord 5000 Due in 4500 A∨ / Al	0 0 / / 4500	 Be Be SF Pn Ac Ba 	igin inv sceived iipped od usage ljusted ilance	Period MTD 0 0 5000 5000 3000 3000 0 0 3000 3000 5000 5000	YTD 0 5000 3000 0 3000 5000	
Inventory	Inventory history	Allocations	On	order	Backorders	Sales matrix	